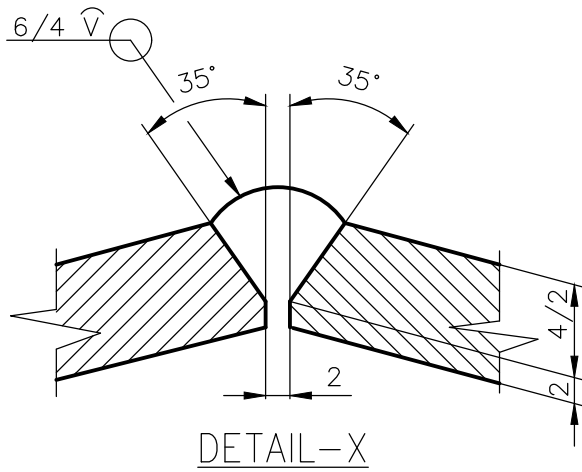
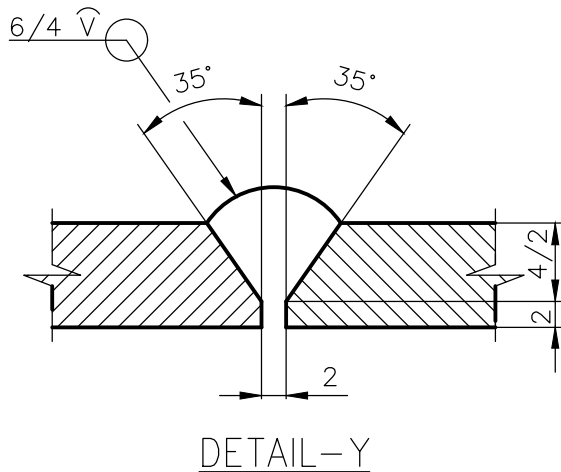
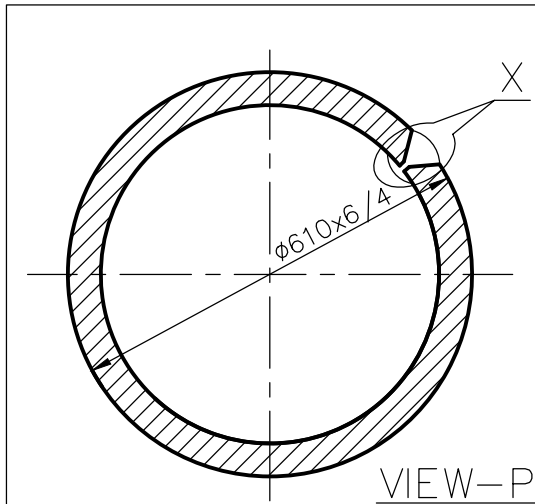
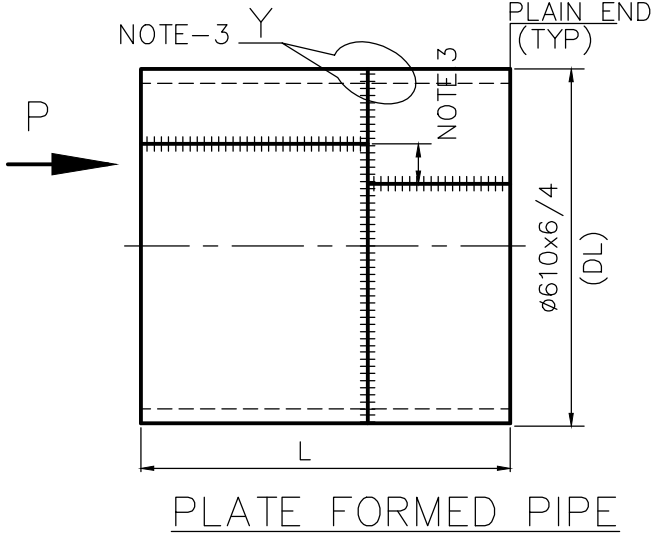
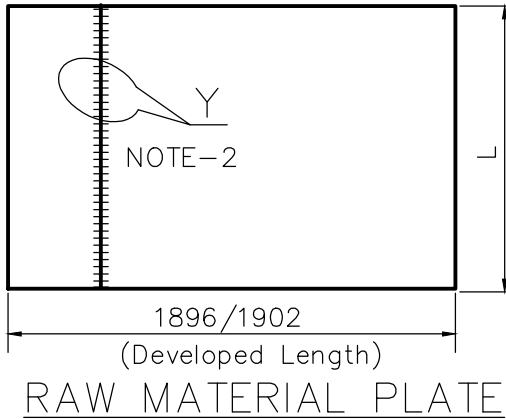


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3-80-655-35592

DRAWING No



NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
- 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
- 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
- 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.

01	04	04	PLATE PL.4x1902xL=1000	3-80-655-35592		ASTMA182 GR.F316L	C	60 890
01	03	03	PLATE PL.6x1896xL=1000	3-80-655-35592		ASTMA182 GR.F316L	C	91 030
	02	02	PLATE PL.4x1902xL=100	3-80-655-35592		ASTMA182 GR.F316L	C	6 089
	01	01	PLATE PL.6x1896xL=100	3-80-655-35592		ASTMA182 GR.F316L	C	9 103
VAR NO.	ITEM NO.	DESCRIPTION		DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.
					VAR NO.	MATERIAL SPEC.	C	QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME PRADEEP	SIGN -sd-	DATE 20.03.19	NO OF ITEMS
CHD	TRINADHA RAO	-sd-	20.03.19	
APPD	SESHAGIRI	-sd-	20.03.19	

DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION	ITEM No.
CODE	C/M/F	N.T.S	----	----	
TITLE	PLATE FORMED PIPE OD610			DRAWING No. 3-80-655-35592	REV 01
			CARD CODE U 01		

REV 01	DATE 25.07.19	ALTERED APPROVED	M.P.K TRINADH
ZONE	VARIANTS LENGTH ALTERED. REVISION MARKED AS 01		